

Abstract

[0031] A method of producing metal clamping rings which serve to secure elastic sleeves on components which are movable relative to one another, such as, for securing convoluted boots on joints and intermediate shafts of motor vehicle driveshafts. The method includes producing a strip portion from plate metal, which strip portion comprises strip ends which match and complement one another and which are delimited so as to be undercut-free in the longitudinal direction; bending the strip portion so as to render same round and fixing same so as to form a cylindrical ring with abutting strip ends; and welding the strip ends so that they form a clamping ring.